











Welcome To Today's Presentation 6L80/6L90



Steve Garrett ATRA Service Engineer





























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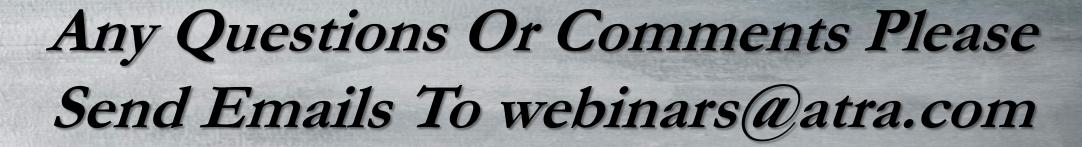




















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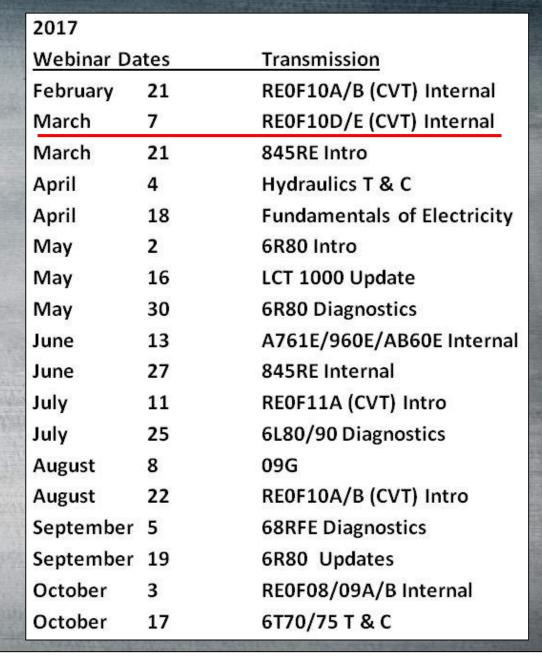
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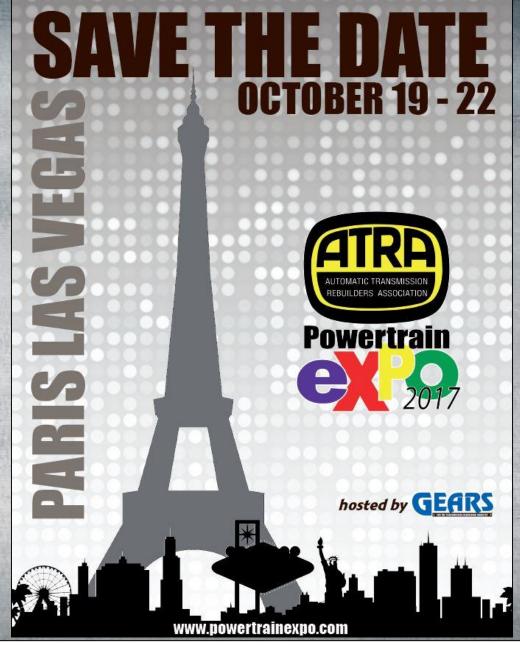


































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ATRA Presents the Chrysler/Mercedes 722.6 Webinar

Greetings!

Today's vehicles present many challenges for the technicians that are required to repair them. Mike Souza will present this webinar Sponsored by Seal Aftermarket Products. This class is approximately 35mins.

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And you thought your 6L80 had problems!





























Split Filters

3 pans available 6L45/50, 6L80, 6L90 Pans are available as shallow and deep designs. If a stand pipe is used 3 different heights are available. 24 different pan part



NOTE: If the filter is split or broken it is NOT likely a problem with the filter or it's design, unless you are using a cheap import filter.

Rather the issue is a pressure spike into the suction side of the pump/filter leading to filter damage. If this is the case, the pump and/or valves will require repair or replacement.

























No Crank, No Communication, PRNDL Inoperative

Concern: The vehicle may experience a No Start, or No Crank condition. In addition you may notice that the PRNDL display is blank although the IPC seems to function correctly. When a scan tool is attached to the vehicle you will likely be unable to communicate with any of the main modules such as the ECM, BCM or TCM.

Cause/Correction: Unplug the transmission electrical connector. If transmission fluid is present, the concern is likely caused by the fluid leaking into the electrical connector leading to a short to ground in the bus communication circuit. Clean the chassis side transmission electrical connector, replace the TEHCM.





























Uni-Gear Update



An update occurred to all 6L80/6L90 applications starting in mid 2012. An updated output shaft and ring gear assembly was implemented. The update was a mid year production running change that was not fully implemented in all models until late 2014. 2012/2014 model year units may be equipped with either design output shaft. The updated design uses a different ISS/OSS assembly. The updated design can be interchanged with the earlier design as long as the speed sensor is the correct design for the output shaft assembly being used. 24265535 Previous Design Input & Output Speed Sensor Kit (6L80 and 6L90, All Models) 24265536 Uni-gear Design Input & Output Speed Sensor Kit (6L80 and 6L90, All Models)



















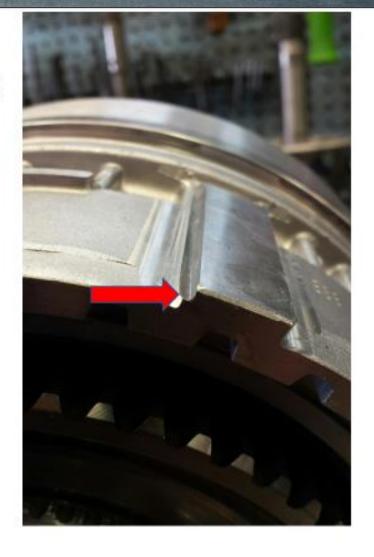






Burned 2-6 Clutch, Inspect the Support For Wear

The supports are different part numbers for a 6L80 verses a 6L90.
And again different in a 6L45-6L50.





























Intermittently Neutrals On Launch

- Concern: Neutrals when you start to move while accelerating from a stop. When the transmission is placed in M1 position the condition is no longer present.
- Cause/Correction: Monitor the command for Shift Solenoid 1. During initial launch in OD range, you will note that the solenoid is commanded into the ON position. As soon as the vehicle starts to move, the transmission will go to neutral and your scan tool will indicate the solenoid has been commanded into the OFF position. It should be noted that the command strategy indicated above is correct based on current calibration strategies being used. It should also be noted that the service and technical support information available for this unit does not include information about this solenoid command strategy. The objective of this strategy is to turn on the Low/Reverse clutch during initial launch and then to cycle the clutch off as soon as the vehicle is in motion. This is designed to improve durability of the Low Sprag. If the Low Sprag has failed, the transmission will go into neutral at road speeds above approximately 2 mph. In this instance inspect or replace the Low Sprag.























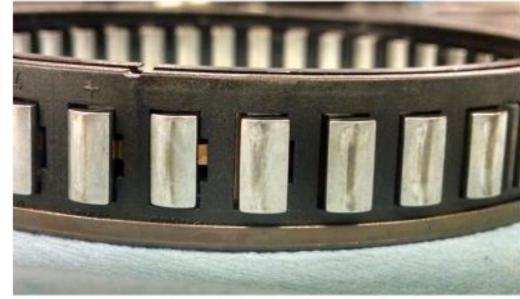


Intermittently Neutrals On Launch

SS1
ON
ON
ON
ON
OFF <
OFF

The chart should read ON/OFF in 1st.

chart old read Failed Low Sprag



























Sprag Direction





Disassemble and inspect the sprag component, The sprag cage notches on the top face Up in the outer race.

























P0796, No 4th, 5th 6th



Concern: No 4th, 5th or 6th, Possible P0796 set PCS 3 stuck off, MIL ON

Cause Broken 456 dampener drum

Correction: Replace the 456 dampener Inspect all dampeners for cracks

























Burnt 456 Clutch

As we are aware damage to the 456 clutch is common on 6L series transmissions. While there are several
causes, one that is typically over looked is a problem with the cooler bypass valve mounted to the case of
some 6L transmissions. If the bypass valve is stuck transmission temperature can climb leading to
premature failure of the clutch. Anytime you have a vehicle equipped with the bypass valve you will need
to inspect the valve for proper operation. If the valve is found to be faulty it should be replaced.



























6L90 6L80 Drum Comparison

If you are having problems with clutch stack up and clearance after you replaced the 1234/35R drum it is likely due to someone giving you the wrong drum. The 6L80 uses a different drum than the 6L90 and a different clutch pack stack up.



























1-2-3-4/3-5-R Clutch Issues



Cracks in the 1st design drum were common leading to a burned clutch. To check the drum use air pressure and soapy water. Install the updated drum with the DOT matrix.

















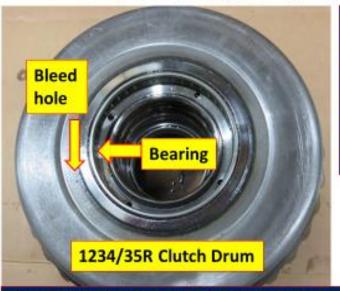








1-2-3-4/3-5-R Clutch Issues



Clutch piston designs changed in 2008. Clutch piston capacity was reduced by 20% for the 1-2-3-4/3-5 Reverse clutches. This updated piston is designed to limit the amount of oil volume required to stroke the piston. It is not designed to back service as Calibration was also updated with the change

When replacing the 1234/35R clutch drum make sure the bearing is installed in your new housing. Some housings do not include the bearing and it will need to be installed prior to transmission assembly.

























1-2-3-4 Clutch Issues





2011 models received an updated 1234 piston. The update was due to cracks developing in the piston leading to leakage and failure. (No movement forward/slips going forward, DTC's set) The updated design has the ribbing redesigned to address piston breakage issues. The updated piston has part number 24238700 cast into the piston. The updated design will back service 'most but not all" models and years. NOTE: The updated piston is also cracking, just in a different area, so you may want to consider using the aftermarket billet design piston.

























Always inspect the 1234 piston for cracks no matter which version piston you have



























1234 Piston





A broken or cracked 1234 clutch piston is a common failure leading to burnt 1234 clutches and a slipping or no movement in 1st gear. GM redesigned the piston for this issue. The updated piston is still cracking with one exception, rather than a crack in the piston cavity, the updated design may crack where the piston contacts the plates or it can be cracked in both locations.

























Pump Wear Issues, 6L80/90 Slip, Low Line Pressure, Damaged Clutches





























Restricted Orifices are an Issue on the 6L Family of Transmissions





Converter damage can lead to restricted orifices.
Always check and clean ALL pump orifices

























6L80/6L90 Converter Failure is Common, Flush/replace the Cooler, Clean the Pump Orifices



One Way Clutch outer splines damaged in the stator clutch pocket.



























Pump Specs

- Slide to pump body end play .0008-.0020 inches .020-.051mm
- Rotor to body end play .0008-.0020 inches .020-.051mm
- 3 slide, rotor sizes to select from
- Plasta-gage works well for the measurements
- Rotor size 24248569 17.948mm-17.961mm .7077"-.7071"

24248570 17.961mm-17.974mm .7071"-.7076"

24248571 17.974mm-17.987mm .7076"-.7081"

Slide size 24222668 17.948mm-17.961mm.7077"-.7071"

24224131 17.961mm-17.974mm .7071"-.7076"

24224132 17.974mm-17.987mm .7076"-.7081"

















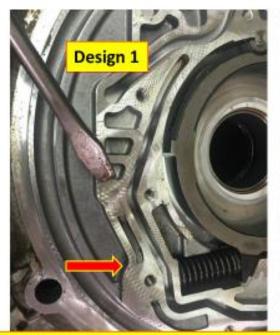








Pump/Bell Housing Differences, Design 1 and 2 Castings Can Be Interchanged





Note:
All new 6L pump
components are
coated with a
corrosion inhibiter.
This inhibiter needs
to be removed with
brake clean.
Valve sticking or
orifice restriction
issues may occur
if not removed.

Always inspect the passages in your new pump half for restrictions due to machining issues. We have seen several instances where there is no boost after pump half replacement.

























Bell Housing Differences

- 6L80- 6 different part numbers
- 6L90- 3 different part numbers
- 6L50- 3 different part numbers
- 6L45- 2 different part numbers

Part numbers vary based on: Torque Tube (Early and Late), Diesel, Gen 4 V8, Gen 5 V8, Performance 8, V6, Ecotech 4 cyl

























6L80/6L90 Delayed Engagement, Slip, Shudder, Clutch Damage

Concern: Several customer symptoms may be present depending on where the leak is present, these include;

- Delayed Drive and/or Reverse engagement, shudder or slip on acceleration or on a shift, hard 2-3 shift hot.
- Damage to any or all of the following clutches; 1234,456,35R.
- The concerns may be intermittent in nature and temperature sensitive.

Cause/Correction: One of the more likely causes for any of the above concerns is a leak between the pump stator support and the pump cover. The stator to pump cover component mating surface areas are sealed with a gasket. To test for a leak in the gasket, use shop air or vacuum. Apply the air or vacuum to the valve body feed passages on the pump.

The bolts are torqued with multi-spindle torqueing equipment at the plant. The equipment aligns, preloads and torques all the bolts in one step. GM recommends that the gasket not be replaced during overhaul. If the bolts come loose or if the gasket deteriorates, leakage in the 1234/35R/456 clutch circuits may occur. In the aftermarket we are servicing the gasket. We recommend that you preload the support in the CW direction prior to torqueing the bolts.

























6L80/6L90 Delayed Engagement, Slip, Shudder, Clutch Damage







Inspect the gasket in the area shown for damage. Note; Do not lose the orfice shown by the arrow as it can create an overheat condition can occur.





4= 35R Clutch

7=456 Clutch

8=Center Lube

9= PCS TCC

6=Line

5=Regulator apply





















Why You Should Never Skip The Inspection Of the 6L Series Valve Body



















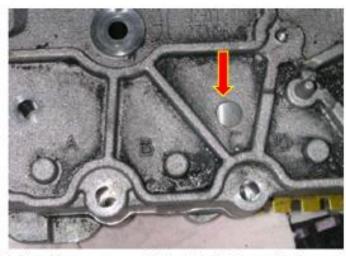








6L45/6L50/6L80/6L90 Valve Body Id



Machined boss on upper VB casting IDs transmission

A = MYA / 6L45

B = MYB / 6L50

C = MYC / 6L80

D = MYD / 6L90

E= MYC /6L80 (2010)

















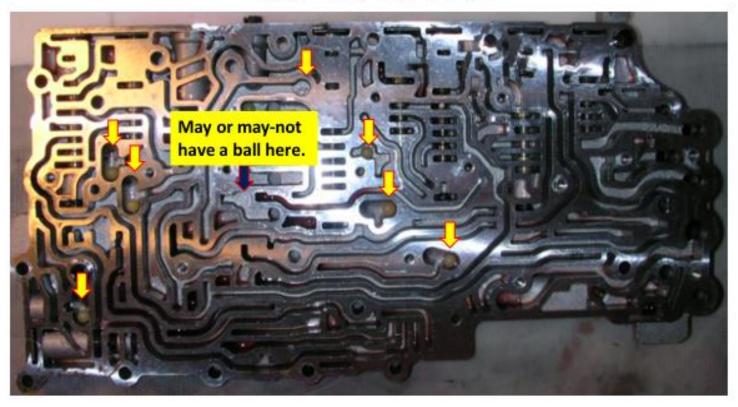








Check Ball Location 6L80/90























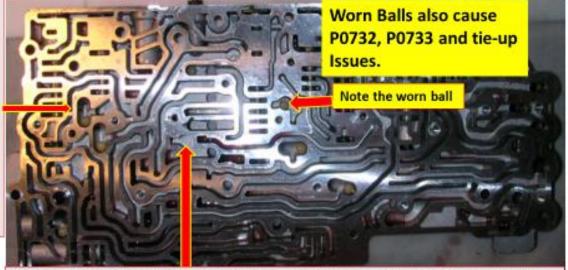




6L80/6L90 Check Balls

Check ball wear is common on the 6L series applications. Wear may cause the ball to stick in the spacer plate hole. The most common ball to wear is check ball #1. This may lead the transmission to a neutral on the 1-2 shift, no forward or a slip during forward operation. The conditions may be intermittent.

Plate 24245720 Should be used on 09 and earlier applications.



Check ball #8 Update. #8 ball was added for the 2014 model year. The valve body contains a pocket where the #8 ball was placed, although on previous model year applications the pocket never housed a ball. To utilize the ball, the spacer plate was also updated. This update is designed to address a acceleration/deceleration clunk, garage shift engagement and DTC issues that some customers may find objectionable. 4 different plates were produced, 1st design, 2nd design P0751, 3nd design, glue change, 4th design 35R volume reduction. Updated plate 24272467 will fit 2010-2016

























Delayed 3rd or Reverse After Repair

The 2 bolts that mount to the "Side" of the TEHCM are a different length as compared to the other attaching bolts. Using the wrong length bolts in this location may lead to problems with clamping the TEHCM and Valve body tightly together leading to a slight leak and possible VB channel damage.

The 2 side bolts are 53mm (2.08") long, while the other TEHCM mounting bolts are 55mm (2.16") long.



























P0751

Concern: P1751, P0751 set, 3-4,4-3, 4-5,5-4 busy shifts, possible intermittent 4th gear start/lack of acceleration complaint.

Cause: An under sized hole in the spacer plate

Correction: Replace the spacer plate with the updated plate, Clear and relearn the adapts. If the transmission already has the updated plate, a sticking clutch select valve 2 or a sticking clutch select solenoid 2 may be the cause.

























6L80/6L90 Hesitation on Acceleration

Concern: During some driving maneuvers the customer may complain that the transmission is failing to shift and a hesitation occurs. This typically occurs during the following driving scenarios:

- * The customer is driving at low speeds, closed throttle, typically 15 mph or less. The customer then aggressively applies the throttle for a lane change or a rolling stop/reacceleration.
- * The customer makes and aggressive stop (0 Mph), then immediately reapplies the throttle to accelerate from a stop.

Cause/Correction: All 6L applications are drive by wire. During the low speed maneuvers the ECM opens the throttle plate slowly even though the customer has aggressively opened the throttle. The ECM delays the throttle plate movement .7 seconds depending on the driving maneuver. This feature is designed to minimize drivetrain clunk due to powertrain stack-up backlash.

During an aggressive stop, acceleration driving scenario, time is needed for the transmission to downshift. To allow for this, the ECM will command 0 torque to the transmission for .5 seconds. If the shift is not completed by the time the throttle is moved, a hesitation will occur.

Both scenarios are considered normal conditions.

























Torque signal scan values 2015 Chevrolet Tahoe

Global Diagnostic System 2

Idle, transmission in neutral

G'S

Control Module	Parameter Name	Value	Unit
Engine	Torque Delivered Signal	22.69	Lb.ft.
Engine	Torque Management Engine Timing Retard	13.4	Degrees
Engine	Engine Timing	16	Degrees

Idle, transmission in OD range

Control Module	Parameter Name	Value	Unit
Engine	Torque Delivered Signal	36.35	Lb.ft.
Engine	Torque Management Engine Timing Retard	11.3	Degrees
Engine	Engine Timing	16	Degrees

























Unwanted Grade Braking, Shift Busyness

- Concern: The vehicle may display any/all of the following symptoms:
 - * Grade braking activates when the vehicle is not on a hill. The transmission will downshift, engine rpm will increase due to grade braking being active even though your foot is not on the brake and you are not decelerating down an incline.
 - * The transmission upshifts and downshifts even though the load is remaining steady.
 - * Lack of power, as the "brake pedal override software feature" is active.
 - * No DTC's are set
- Cause/Correction: The brake pedal position sensor (BPP) is indicating the brake is applied. This can be due to a faulty sensor or a wiring concern. Up to 3 different BPP values can be displayed on your scan tool depending on the vehicle software used:
 - *BPP signal-This parameter will read applied or released. It should read released unless your foot is on the brake.
 - * BPP sensor-This parameter will read 0-100%. It should be reading 0% when the brake is released.
 - * BPP sensor voltage-This parameter will read typically read 1 volt +- .3 volts with the pedal released.

























Unwanted Grade Braking, Shift Busyness

If any of the parameters indicate the pedal is applied, monitor the "BPP Learned Release Position Voltage" value. The ECM learns the lowest BPP voltage value during the key cycle. If the BPP Learned Release Position Voltage is LOWER than the BPP sensor voltage value you see on your scan tool, a problem with the sensor or wiring has occurred at some time during operation. Due to the learn process the ECM utilizes for these applications, the ECM will learn the lowest value it sees. The ECM then compares the learned value to the current value. If the current value is higher than the learned value (due to a connection issue or sensor problem) the ECM will think your foot is on the brake even though the brake has not been applied.

If a problem is indicated inspect the sensor 5 V reference, circuit 5359 and the sensor signal circuit 5361 for opens and shorts to ground prior to replacing the sensor.

An example of circuit operation is as follows:

Proper operation

BPP Learned Release Voltage 1.0V

BPP Sensor Voltage 1.0V

BPP Sensor % 0%

























Unwanted Grade Braking, Shift Busyness

Problem Indicated

BPP Learned Release Voltage .5V

BPP Sensor Voltage 1.0V

BPP Sensor % 22%

The above parameters indicate the current BPP sensor voltage is now 1 volt and at some time it has been as low as .5 volts. Since the ECM compares the learned value to the current sensor voltage value the ECM thinks the brake pedal is

partially depressed (22%).



























Downshifts in Tow Haul, 0 Throttle



























Brake Pressure Sensor Scan Values 2015 Chevrolet Tahoe

Global Diagnostic System 2

Normal Values Shown

Idle, brake pedal released

G'S



Control Module	Parameter Name	Value	Unit		
Engine	TCC/Cruise Control Brake	Released	Apply/Released		
Engine	Brake Pedal Position Released Apply/Rele				
Engine	Brake Pedal Position Sensor	Released	Apply/Released		
Engine	Extended Travel Pedal Positon Signal	Released	Apply/Released		
Engine	Brake Pedal Position Sensor	0	%		
Engine	Brake Pedal Position Sensor	1.18	Volts		
Engine	Brake Pedal Position Sensor Learned Released Position	1.18	Volts		
Engine	Brake Pedal Position Sensor Learned Released Status	Complete			

41

























Brake Pressure Sensor Scan Values 2015 Chevrolet Tahoe

G⁷S

Global Diagnostic System 2

Normal Values Shown

Idle,
brake pedal
FULLY
applied



Control Module	Parameter Name	Value	Unit	
Engine	TCC/Cruise Control Brake	Applied	Apply/Released	
Engine	Brake Pedal Position Circuit	Applied	Apply/Released	
Engine	Brake Pedal Position Sensor	Applied	Apply/Released	
Engine	Extended Travel Pedal Positon Signal	Applied	Apply/Released	
Engine	Brake Pedal Position Sensor	85	%	
Engine	Brake Pedal Position Sensor	2.74	Volts	
Engine	Brake Pedal Position Sensor Learned Released Position	1.18	Volts	
Engine	Brake Pedal Position Sensor Learned Released Status	Complete		

















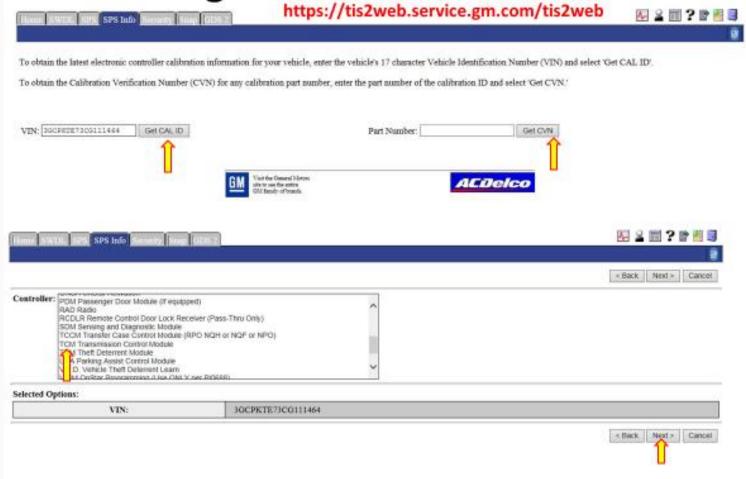








Locating Aftermarket Calibrations



























Locating Aftermarket Calibrations https://tis2web.service.gm.com/tis2web



















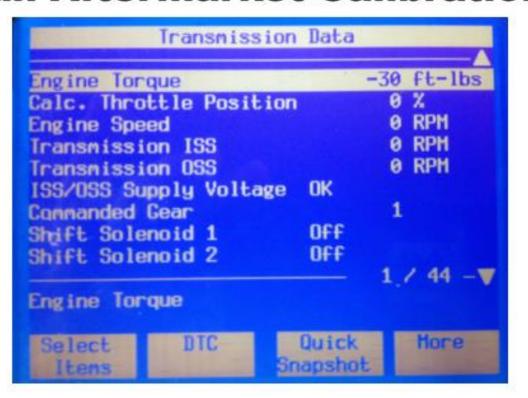








Using Engine Torque to Locate an Aftermarket Calibration



























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PISTON KITS (Individual pistons are also available)

SAP #		Description	Pcs.	Brand
	222	40'E Azam, Cover low and revenue 2-4 clath 2004lib	3	0E
Chrysler	221	41TE Azam, Gover low and revense 24 dath 2004(b)	3	0E
	4851	450T 1999On	2	0E
	4859	545RE 2004lb	- 5	OE/MA
	4856	67E 2007-to	6	Hi-Per/O
	4860	689F 20074b	- 5	OE/AN
	323880	4F27E 2000Hb	7	OE/AM
	788	58110W 2005Ub	8	0E
	45188	5859 199902	3	Hi-Per/0
	4863	6F35 2009Hb	5	0É
	4867	6Pi0 6Pi5 6E0 2008lb (Greenin 1)	5	0E
Ford	463888	政制 1994年	5	0E
	4850	IXAN 4F50N 1999Nb	5	0E
	4850	#X45 #X4N 1999Hb	5	Hi-Per/0
	765A	(D4E 1994Hb	3	0É
	7658	(D4E 2003kb	3	0E
	32388E	RAME 1999No	7	OE/AA
	32388F	INIS 200509	9	AM/IIII
Ford/GM	4861	6F50 6F55 6T/0 6T/5 20074(b)	5	0E
	798	1000/2000 Alson 2006lb	4	0E
	732	4MXE 19974b	3	0E
	34088	4030 425E 1997Uo	3	0E
	310	4PICE 1995lb	7	0E
	4864	940E 20024ia	9	Hi-Per
General	247	940E 20024in	9	0E
Motors	4869	590E 2rd Clath Set 199901	3	Hi-Per
	4857	445 450 2007lb	5	0E
	4858	430 450 2009lb	5	Hi-Per
	764	Saum 1991-lb	4	0E
	20588	VI20 VI25 2002Nb	2	AM
	796	#m1000/2000 200005	- 4	0E
	323886	FSSAEL 200509	9	AN/III-B
Mazda	4855	N:4AEL JR405E 2000-11	2	Hi-Per
Mitsubishi	21110	MANF1 /2 2009Nb		0E
Nissan	17388	RESROSA 2002-lb	3	Hi-Per
	29080C	AP4 1988Hb	5	AM.
Renault	252088	DPO AL4 1998Hb	7	Hi-Per
	252088A	DPO AL4 19984b w/o Serio Fistors	5	Hi-Per
	26288A	U140E U140F 1998Hb		Hi-Per/0
	26288C	U151E U151F 2002Nb		Hi-Per/0
_	26288C-1	U151E U151F 202Nb	6	Hi-Per/0
Toyota	262888	U240E U241E 20004b	-	1010070
	26288F	U250E 20054b- induling Direct Clash Fister	7	AM/Hi-Pi
	4865	U340E U341E U341F 1999Nb	3	Hi-Per/0
	8404	OTAL OTN COP 1995/b	7	AM
	8403	095/096/097/098 8994	5	MA
/olkswagen	8404	095/096/097/098 8994	7	MA
	4871	090 T-609N 200SUp	-	Hi-Per
ZF	4862	2F4P16 2002Up	2	Hi-Per

Automatic Transmission Pistons and Piston Kits

Seal Aftermarket Products offers a complete line of foreign and domestic pistons and piston kits; including:

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- Reengineered Hi-Per Blue pistons
- Aftermarket alternatives

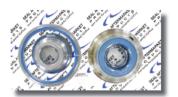
Reengineered Hir Per Blue Pistons:

Hi-Per Blue™ pistons are reengineered original equipment design, manufactured with upgraded high performance blue AEM (ethylene acrylic elastomer) for superior thermal and chemical resistance, with better fit and performance. Other aftermarket pistons are made of a less-tolerant alkyl acrylate copolymer (ACM).

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